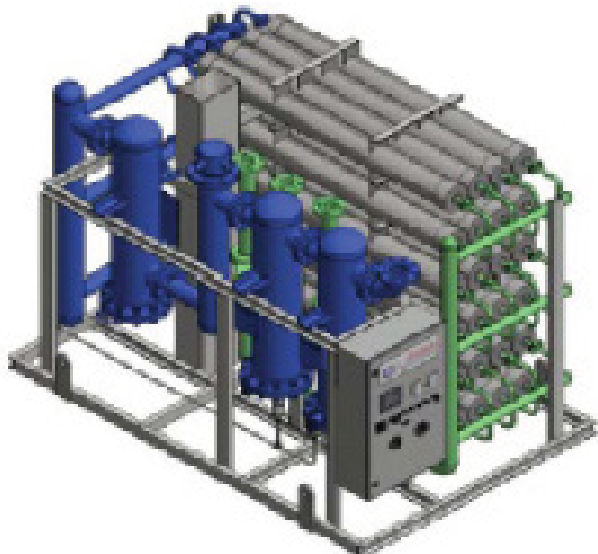


# NITROGEN MEMBRANE SYSTEMS

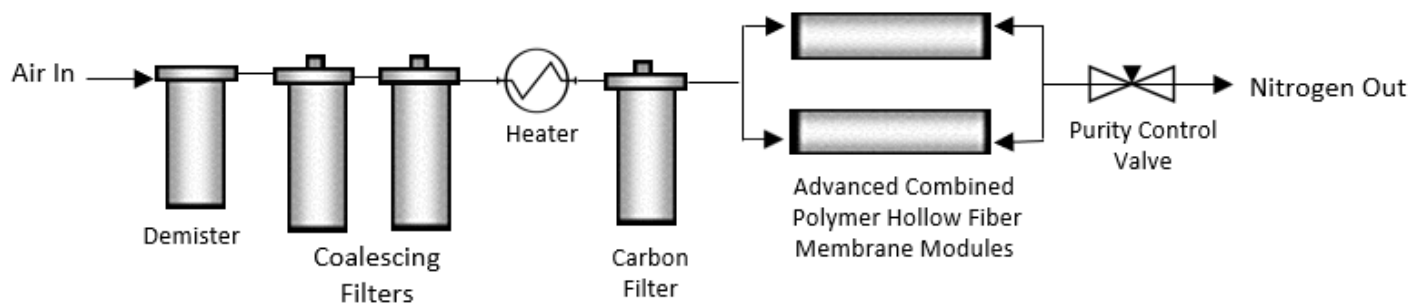
## 6818CP Marine Skid Series

# GENERON®



GENERON® Membrane separation systems are engineered and designed for efficient Nitrogen generation and mixed gas purification. The skid mounted systems are commonly used in the Oil & Gas Industry, Ammonia plants, Chemical Manufacturing Facilities, and Refineries. We build to standard designs or to custom engineering specifications to provide reliable, cost effective membrane separation solutions. The GENERON® membrane modules contain over a million fibers. Compressed feed air is passed down the bores of the fibers at one end of the module, with enriched nitrogen product gas exiting from the opposing end. Oxygen and water vapor are selectively removed and vented from the feed air as it flows to the other end of the module. Our ISO 9000, ASME, PED, UL/CSA and GOST certified facilities and shops ensure the highest standards are met and your expectations exceeded.

TYPICAL NITROGEN MEMBRANE SYSTEM



### Benefits:

#### **Over 40 years of Manufacturing and Engineering**

GENERON® Membranes have been the benchmark of the industry and proud to have shipped over 250,000 membranes around the world.

#### **Save Energy:**

GENERON® Membrane modules offer the highest efficiency in the market, reducing your compression.

#### **Quality Guaranteed:**

Every GENERON® Membrane module is rigorously tested to the highest standards in one of our ISO 9001 certified facilities.

#### **Easy Start Up:**

GENERON® Systems are delivered ready to start and deliver nitrogen.

#### **Suited for Tough Environments:**

GENERON® Membrane modules are built to withstand even the roughest operating conditions, including the harsh offshore environment.

#### **Reduced Footprint:**

GENERON® Membrane modules have the highest productivity in the industry and can have a 30% smaller footprint, allowing for horizontal or vertical installation, and adaptable to near any space requirement.

# GENERON® NITROGEN MEMBRANE SYSTEMS

## 6818CP Marine Skid Series

**Nitrogen Product Flow Rates at 77°F (25°C)  
150psig (10.3 barg) Inlet Pressure  
Nitrogen Product Purity in Vol% and Product Flow Rate scfm (Nm<sup>3</sup>/h)**

Model	95%	96%	97%	98%	99%	99.5%
6813CP	796 (1239)	675 (1050)	560 (872)	449 (699)	333 (519)	259 (404)
6814CP	857 (1334)	727 (1131)	603 (939)	483 (753)	359 (559)	279 (435)
6815CP	919 (1430)	779 (1212)	646 (1007)	518 (803)	384 (559)	299 (467)
6816CP	980 (1525)	831 (1293)	689 (1074)	553 (861)	410 (638)	319 (498)
6817CP	1041 (1620)	883 (1374)	733 (1141)	587 (915)	436 (678)	339 (529)
6818CP	1102 (1715)	9335 (1454)	776 (1208)	622 (968)	461 (718)	359 (560)

Flow rates at standard atmospheric conditions (75°F and 14.5psi)  
Additional purities and flows available.

### Features:

- .01 Micron Coalescing Filter with drain
- Activated Carbon Fiber
- GENERON® Hollow Fiber Membranes
- Manual Purity Control Valve
- PLC Control System with HMI Feature
- Fail Safe Package (off-spec nitrogen auto-vented)
- NEMA 12 Cabinet Enclosure
- Inlet Pressure Gauge
- Outlet Pressure Gauge
- Oxygen Analyzer with Calibration Valve
- Pressure Safety Valve
- Skid with Lifting Lugs
- Performance Test and Report
- Performance Certificate

### Options:

- Demister/Moister Separator
- 1 Micron Coalescing Filter
- Process Heater
- Automatic Purity Control Valve
- NEMA 4X Control Cabinet Enclosure (316SS)
- Enhanced PLC with Telemetry
- Hazardous Area Classification
- Auto/Stand by Mode
- Product Flow Meter
- Dew Point Analyzer
- Primary Air Compression
- Sea-Water cooled Air Compressor
- Nitrogen Booster Compressor for high pressure applications

### Nominal Weight and Dimensions

L Inch/mm	W Inch/mm	H Inch/mm	Weight lbs./kg
106/2692	64/1625	87/2210	7698/3492

**GENERON®**



03/2023

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